

AMENDMENTS TO THE SPECIFICATION

Please replace the present Title of the Invention with the following new Title of the Invention:

**DISC CARTRIDGE HAVING AN ANGLE KEEPING MEANS AND METHOD OF
PRODUCING THE SAME**

Please replace the last full paragraph on page 1, extending onto page 2, with the following paragraph:

Figure 6 is a perspective view showing the disk cartridge, and Figure 7 is an exploded perspective view of the same. The magnetic disc cartridge ("klik! ®") 1 comprises a 40MB magnetic disc 9 (Figure 7) 45.7mm (1.8 inches) in diameter housed for rotation in a flat housing 5 formed by a resin frame 2 and upper and lower shell halves 3 and 4. Each of the upper and lower shell halves 3 and 4 is formed of metal material (a stainless steel plate about 0.2mm thick) and the flat housing is 50mm in width, 55mm in depth and 1.95mm in thickness.

Please replace the last full paragraph on page 16, extending onto page 17, with the following paragraph:

The groove 40 is formed by compressing the lower shell half 24 within the range of height of the shoulder 29. By this compression, the upper and lower surfaces 42 and 43 of the lower shell half 24 are held between the bending punch ~~50~~25 and the bearer 32 and the surface around the peripheral wall 24k is prevented from being pulled toward the peripheral wall 24k when the lower shell half 24 is bent to form the peripheral wall 24k, whereby the peripheral wall 24k can be precisely formed and there is no fear that the upper and lower surfaces 42 and 43 of

the lower shell half 24 are deformed. This method is effective to prevent deformation of the arcuate slit 4b of the lower shell half 24 shown in Figure 6. Though being continuous in the embodiment described above, the protrusion 28 may be discontinuous. When the protrusion 28 is discontinuous, the groove 40 formed also becomes discontinuous.